# Miniature compression load cell from 1 kN Model F1224

WIKA data sheet FO 51.12

## **Applications**

- Construction of plant and apparatus
- Control of press-in and punching forces
- Measurement and inspection equipment
- Test benches



- Measuring ranges 0 ... 1 kN up to 0 ... 500 kN
- Simple force introduction
- Compact small dimensions
- Protection class IP65
- Relative linearity error 1 % F<sub>nom</sub>



Miniature compression force transducer, model F1224

## **Description**

The miniature compression force transducers are specially designed for small installation spaces. They are used to determine the compression forces in a wide range of applications and are suitable for static and dynamic measurement tasks eg. in laboratories and test field.

The spherical calotte (spherical load application button) allows a very simple force introduction. The usual mounting position of the force transducer is horizontal or vertical. The force transducer is splash-proof and works reliably even under harsh operating conditions.

#### Note

In order to avoid overloading, it is advantageous to connect the force transducers electrically during installation and to monitor the measured value. The force transducers are to be mounted on a level, grinded and sufficiently hard surface. The force is applied vertically to the force transducer axis at the spherical calotte.

#### **Options**

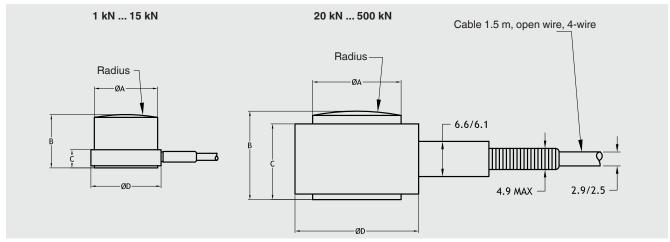
- High temperature version with extended nominal temperature range
- Cable amplifier with ouput 4 ... 20 mA or 0 ... 10 V
- Other cable lenghts



# Technical data in accordance with VDI/VDE/DKD 2638

| Model F1224   |  |
|---|--|
| Rated force F <sub>nom</sub> kN                               | 1, 2, 5, 10, 15, 20, 30, 50, 100, 200, 500                             |
| Relative linearity error d <sub>lin</sub>                     | ±1 % F <sub>nom</sub>  |
| Temperature effect on zero signal TK <sub>0</sub>             | < ±0.1 %/10 K  |
| Temperature effect on characteristic value $TK_C$             | < ±0.1 %/10 K  |
| Force limit F <sub>L</sub>                                    | 150 % F <sub>nom</sub>   |
| Breaking force F <sub>B</sub>                                 | > 300 % F <sub>nom</sub>   |
| Permissible oscillation stress acc. to DIN 50100 $\rm F_{rb}$ | 70 % F <sub>nom</sub>  |
| Rated displacement s <sub>nom</sub>                           | < 0.05 mm  |
| Material  | Stainless steel  |
| Rated temperature range B <sub>T, nom</sub>                   | 15 70 °C   |
| Operating temperature range B <sub>T, G</sub>                 | -54 120 °C   |
| Reference temperature T <sub>ref</sub>                        | 23 °C  |
| Output signal (rated output) C <sub>nom</sub>                 | 1.5 mV/V   |
| Input-/output resistance R <sub>e</sub> /R <sub>a</sub>       | 350 Ω  |
| Insulation resistance   | $>$ 5 G $\Omega$ with 50 V   |
| Electrical connection   | Cable 1.5 m, open wires, 4-wire, shielded                              |
| Rated range of excitation voltage B <sub>U, nom</sub>         | 5 V (max. 5 V)   |
| Supply voltage ■ Standard ■ Option                            | DC 12 28 V<br>0(4) 20 mA<br>DC 0 10 V<br>Integrated or cable amplifier |
| Protection (acc. to IEC/EN 60529)                             | IP65   |
| Weight in kg  | 4g up to 400 g depending on rated force incl. cable                    |

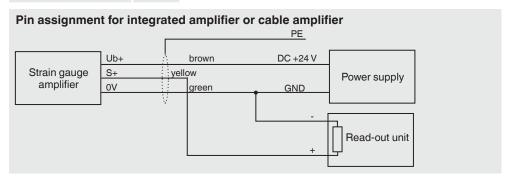
### **Dimensions in mm**



| Rated force in kN | Dimensions in mm |       |       |       |  |
|-------------------|------------------|-------|-------|-------|--|
|                   | ØD               | ØA    | В     | С     |  |
| 1                 | 12.7             | 6.9   | 9.65  | 3.3   |  |
| 2                 | 12.7             | 7.1   | 9.65  | 3.3   |  |
| 5                 | 12.7             | 7.9   | 9.65  | 3.3   |  |
| 10                | 12.7             | 10.4  | 9.65  | 3.3   |  |
| 15                | 16.0             | 12.4  | 15.24 | 5.8   |  |
| 20                | 16.0             | 13.5  | 15.24 | 5.8   |  |
| 50                | 22.35            | 19.3  | 16.0  | 13.7  |  |
| 100               | 44.45            | 31.75 | 35.1  | 31.75 |  |
| 200               | 44.45            | 31.75 | 35.1  | 31.75 |  |
| 500               | 50.8             | 38.1  | 41.4  | 38.1  |  |

# Pin assignment

| Electrical connection  |       |  |  |  |
|------------------------|-------|--|--|--|
| Excitation voltage (+) | Red   |  |  |  |
| Excitation voltage (-) | Black |  |  |  |
| Signal (+)             | White |  |  |  |
| Signal (-)             | Green |  |  |  |



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